

PRODUCT: Heavy-Bodied Seam Sealer

PART NUMBER: 1006022 200mL Cartridge 6 units per case 6.0 lbs. per case

DESCRIPTION: Evercoat #6022 Heavy-Bodied Seam Sealer is a two-component epoxy seam sealer used to duplicate a variety of OEM seams. This non-sag seam sealer has excellent tooling characteristics and it is compatible with most topcoats.

SUBSTRATES:



- Bare Metal
- Cured Paint
- Epoxy Primer
- E-Coat
- 2K Urethane Primer

NOTE: All substrates must be properly sanded and cleaned prior to application for optimum performance

CLEANING:



- Surface must be clean and free of dirt, oil, grease and wax
- Clean area with an all-purpose solvent cleaner
- Use a clean, dry cloth to wipe the area dry

PREPARATION:



- Sand area with 80-180 grit (Remove as little factory E-coat as possible)
- Blow area to remove dust using compressed air
- Reclean with an all-purpose solvent cleaner.

APPLICATION:

- Equalize the cartridge and apply steady pressure to the caulking gun at all times during application
- Tool seam sealer to match the OEM seam (Solvent may be used to smooth the surface)
- For additional information on application techniques go to [ITW Evercoat](#) on YouTube

TECHNICAL SPECIFICATIONS:

Work Time	5-10 minutes
Sand Time	30 minutes
Cure Time	4 hours

NOTE: Physical testing performed at approximately 70°F (21°C) / 75% RH unless otherwise noted.

SAFETY & HANDLING:

For professional use only, read all directions and warnings prior to using Evercoat products. Keep cartridge closed and store in a cool dry place. Material Safety Data Sheets can be found online at www.evercoat.com.